



5/16-18 x 3/4 DEEP HOLES, 16 PLAC

1" N.P.T. TAPPED 1

CHANGED TO 4102-REV. A (1 1/2" OR 2" PIPE)

2 1/64 DIA. HOLE, 20 PLACES

DR BY	
CK BY	
APP BY	
RELEASED	
PATTERN	